

# **2020 MAINTENANCE REMINDER**

**Regular Maintenance Promotes Cutter Longevity.**

**Change the zinc, wear bearings, sound dampening plugs  
and the stationary blade screws annually!**

(Turn over for maintenance details)

**ORDER YOUR ANNUAL SPARES KIT TODAY!**

**Cutters Need Reconditioning? Let The Factory Do It For You!**

Models A through E.....	\$125.00 per cutter
Models F & F1.....	\$175.00 per cutter
Models F2 & F3.....	\$240.00 per cutter
Model F4.....	\$325.00 per cutter

***Factory Reconditioning Service Includes:***

- Glass Blasting & Cleaning
- New Screws & Lockwashers
- New Wear Bearing
- New Sound Dampening Plugs
- Re-Sharpening of Blades
- Tolerance & Wear Check
- New Zinc Anode

**ONE BUSINESS DAY TURN-AROUND!**

Please be sure to include your name, address,  
phone number and vessel name, make and length with your cutter(s)!

\* Replacement parts will be an additional cost to the above pricing \*

**SEND CUTTERS IN EARLY TO AVOID THE SPRING RUSH**

**SPURS<sup>®</sup>**  
**Line & Net Cutter Systems**

Send your cutters directly to the factory:  
201 SW 33rd Street  
Fort Lauderdale, FL 33315  
Tel: (954) 463-2707  
Fax: (954) 525-0239  
Toll Free: 1-800-824-5372

# SERVICE REQUIREMENTS FOR SPURS LINE & NET CUTTERS

**Perform a check to determine if bearing replacement is necessary!**  
 Tightly squeeze cutter blades together.

- Fig. 1: When the blades do not touch and light can be seen between them, it indicates that the bearings have not worn completely. A clearance of approximately 0.010" between blades assures that bearing replacement is not necessary.
- Fig. 2: When blades touch (metal to metal), it indicates that the bearings have worn and must be replaced.

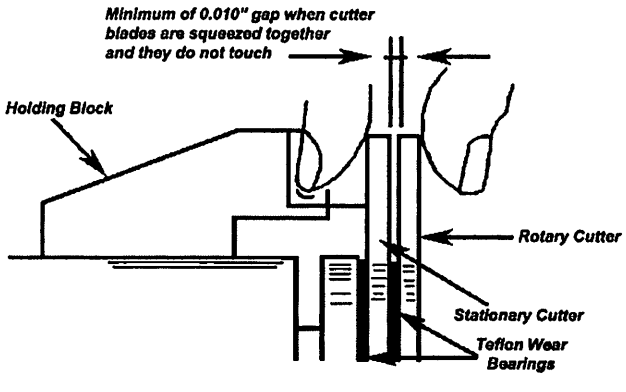


Figure 1

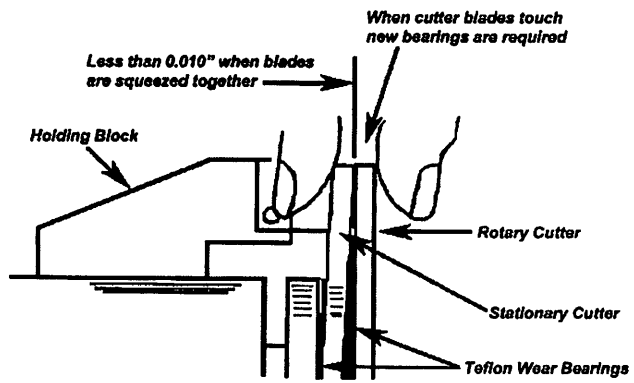
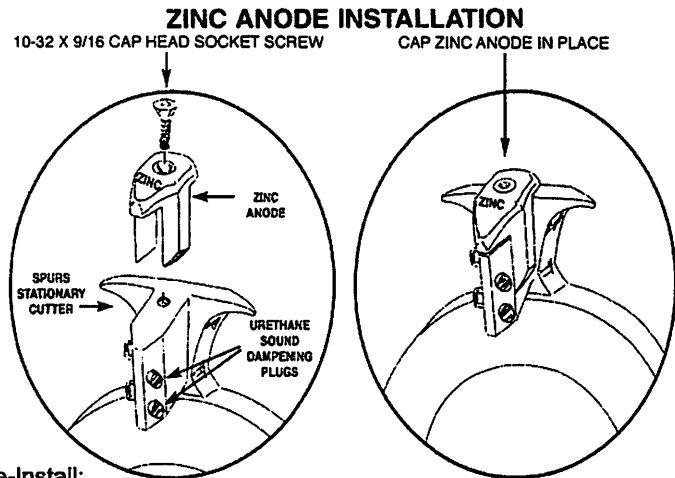


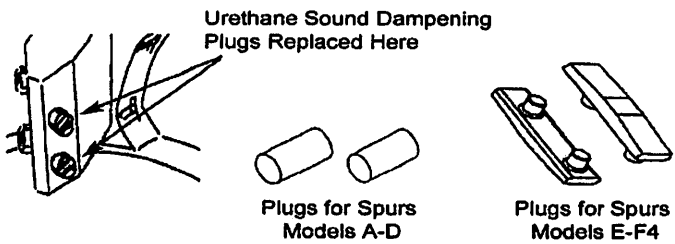
Figure 2

To Prevent Electrolysis, the Stationary Cutter Must Have a Zinc Anode Attached as Shown Below.



Re-Install:  
 Lower zinc anode over stationary cutter blade and screw down.  
 Please use caution as zinc is a soft metal and can crack under pressure.

**Urethane Plug Replacement:**  
 Insert plugs into the holes in the stationary blade



## Electrolysis Prevention for Spurs Stationary Cutter Assembly Only

Spurs stationary cutter parts are electrically isolated by the bearing material and sound dampening urethane plugs. Therefore, these parts must be protected by our specially designed zinc anodes. The zinc anode is fit to the stationary cutter blade to protect it from electrolysis. We have zinc anodes available for every Spurs model at all times and they can be purchased directly from our factory or through your local dealer.

# SPURS®

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